NOTES:

1. INSTALL TIPS (NOT SHOWN) USING QTY (12) AN525-832R8 SCREWS.
2. MATCH DRILL 19 PL FROM SPAR, RIVET USING AN470AD4 RIVETS.
3. OVERLAP BULB ANGLE WITH NEW TOP AND BOTTOM SKINS.
4. MATCH DRILL 4 PL FROM SPAR, RIVET USING AN470AD4 RIVETS.

ITEM NO. | PART NUMBER | DESCRIPTION | QTY.
--- | --- | --- | ---
1 | TA-9 | BULB ANGLE, SHORT | 4
3 | TA-10 | LEADING EDGE | 2
4 | TA-6 | BULB ANGLE, TOP LEFT BOTTOM RIGHT | 2
5 | TA-7 | BULB ANGLE, TOP RIGHT, BOTTOM LEFT | 2

REVOLUTIONS

ZONE | REV. | DESCRIPTION | DATE | APPROVED
--- | --- | --- | --- | ---
A | REVISED PER MCN 002 | 11/5/07 | JLP

DIMENSIONS ARE IN INCHES

TOLERANCES:
- THREE PLACE DECIMAL
- TWO PLACE DECIMAL
- FRACTIONAL
- ANGULAR: MACH.
- BEND: 2
- TOLERANCES:
- MATERIAL:
- TECHNOLOGY: TIG-RW-406" FIBER REINFORCED COMPOSITES

CHECKED: JLP

TANALIAN AVIATION INC.

SCREW ON LEADING EDGE INSTALLATION